

PRODUCT'S VOLUNTARY DATA SHEET

Security Data Sheets are documents with a legal defined application range, that must follow certain requirements regarding their format and their content ((Annex II of the REACH Regulation). Following the REACH regulation, the communication of important information through the SDS is solely required for dangerous substances and mixtures.

Therefore this Security Data Sheet is drawn up on a voluntary basis: it is not required pursuant to Article 31 of Regulation (CE) No 1907/2006. It is predisposed exclusively to provide a customer service and to allow a safe and conscious use of the product.

1. Identification of the substance and company

Productname	SKYFIL®
Product-description	POLYPROPYLEN REGRANULAT
Trade Name	SKYFIL® (1) (2) (3) (4) (5) (6)
Following positions 1, 2, 3, 4, 5, 6 describe following abbreviations:	<ul style="list-style-type: none">= H, K, M= C, T= internal Numbers= Q, S, T, C, X, F, V, Z, H, L, N, R,= any color= other abbreviations
Chemical composition	POLYPROPLEN HOMOPOLYMER/COPOLYMER FILLED
REACH number	01-2119447103-50-Propene
CAS number	9003-07-0
Producer / Supplier	SKYMAX SPA Via dell'Artigianato, 3 - 31010 Fonte (TV) Tel. +39 0423 946235 - Fax +39 0423 946219 E-mail lserraglia@skyplastic.com SKY PLASTIC RECYCLING AND COMMERCE GMBH Industriezone Ost 5; A9111 Haimburg E-mail office@skyplastic.com
Emergency number	SKYMAX SPA +39 0423 946235 From Monday to Friday: 8.00 – 12.00; 13.00 – 18.00 SKY PLASTIC RECYCLING AND COMMERCE GMBH 0043 01 406 43 43 From Monday to Sunday: 00:00 – 24:00

2. Hazards identification

Dangers for man and environment Heated material can cause burns. If spilled material is slippery. Also can occur in the processing of electrostatic discharge. Possible formation of electrostatic charges during handling. On heating the material fumes can irritate the eyes and mucous membranes.

Classification system According to Regulation CEE 1999/45, 1967/548, Regulation (EC) 1907/2006, Nr.830/2015, Regulation (EC) 1907/2006 (CLP) and successive versions this material was not classified as dangerous.

3. Composition / information on ingredients

**Chemical Properties:
ingredients**

The Complex preparation of the material includes the following materials:
Prop -1 ene, Polymer with Ethen (CAS 9010-79-1)
Mineral fillers (calcium carbonate and / or talc)
additives and stabilizers (non toxic)
dyes and pigments

4. First-aid measures

General instructions

At normal ambient temperature, the product is not irritating, and there are no fumes. The actions listed below apply to critical situations (fire, improper use)

Inhalation

Repeated inhalation of steaming, you should get the person to fresh air immediately. Further you should immediately contact a physician. Also you should ventilate the person immediately.

Skin contact:

At direct contact with the skin you should immediately flush them with fresh water. The cooled mass may not even be detached from the skin. Immediately consult a doctor.

Eye Contact:

Flush eyes wide open under running water for several minutes, immediately contact a doctor.

Ingestion:

No specific measures for ingestion of the product in its existing form. If necessary consult a doctor.

5. Fire-fighting measures

Extinguishing Media

Water, foam, dry chemicals, CO₂ - extinguisher

**Special hazards caused by
substance, its combustion gases
or resulting gases**

In case of fire may form the following materials: water (H₂O), carbon dioxide (CO₂), in oxygen deficiency carbon monoxide (CO). The fire originated substances are dangerous. In the early stages of the fire (especially between 400°C-700°C) the formation of hydrocarbons and aldehyde (acetic and crotonic acid) is possible.

Specific precautions

wearing respirator

6. Measures unintentional discharge

Protective measures for people

No special measures required. See point 8

**Environmental protection
measures**

No special measures required. See point 12 and 13

Methods for cleaning

For small quantities: put in a labeled container. Safe disposal must be given. For larger amounts: same procedure as for smaller amounts. Recycling or safe disposal of the product must be given. See point 13

Other measures

To avoid the risk of slipping collect spilled material

7. Handling / Storage

Instructions for use

No special instructions at ambient temperature. Avoid the release of the product - slippery surface. Vapors can arise at processing temperature: development of propylen ethylene, hydrocarbons with low molecular weight and their oxidation products, solvents, traces of aldehyde (formaldehyde and acroleyn), traces of acids (formic and acetic acid). During the process you must wear masks and there must be an aspiration system.
In the case of colored products the prescribed processing temperatures should not be

exceeded, as may arise from the dyes / pigments, hazardous decomposition products. Experimental trials in various phases of production have been identified that the level of formaldehyde, acrolein, formic acid and acetic acid are well below the TLV - TWA level. If during transportation or handling is produced powder, take precautions against the risk of explosions.

In case of fire or explosion	No special measures required
Storage	Precautionary measures against static electricity. No smoking. No flames. Products should be stored in big bags, tanks, container or carton.
Provisions for mixed	No special measures required
Other measures	Protection from direct sun / heat exposure. Store in a well ventilated and dry place. Maximum storage height of 2 big bags.

8. Exposure controls and personal protective equipment

General guidance for protection and hygiene	While working, it's not allowed to eat and drink. Smoking is strictly forbidden. Provide an aspiration system for the fumes developed during process.
Limits during processing	not Specified
Additional limits for exposure to potential hazards During the production process	107-02-8 acrylaldehyde - TWA Short-term value: C 0.23 mg / m ³ , C 0.1 ppm; Cute, A4 50-00-0 Formaldehyde - TWA Short-term value: C 0.37 mg / m ³ , C 0.3 ppm; sen, A2 64-19-7 Acetic Acid - TWA Short-term value: 37 mg / m ³ , 15 ppm Long-term: 25 mg / m ³ , 10 ppm 64-18-6 formic acid - TWA Short-term value: 19mg / m ³ , 10 ppm Long-term: 9.4 mg / m ³ , 5 ppm
Respirator	Use a respirator while handling the product if no exhaust system is available.
Protective gloves	Thermal insulating gloves
Safety glasses	It is recommended to wear protective glasses during the transfer of the material.
Protective Clothing	Normal working clothes

9. Physical and chemical properties

Form	granules
Color	see position N. 5 of the description SKYFIL
Odor	odorless
Melting temperature	140-163°C
Boiling Point	not specified
Flash point	not specified (see Annex V, dir 92/69/CEE A.9)
Ignition Point	> 400°C
Decomposition temperature	> 300°C
Danger of explosion	Product is not explosive - See Item 7
Density at 20 ° C	Depending on the used filler content: 1.00 to 1.30 kg/dm ³
Solubility in Water	No solubility
Further informations	Soluble in chlorinated aromatic solvents - Cooking / boiling

10. Stability and reactivity

Thermal decomposition / conditions to be avoided	During normal handling or storage of the product is stable. The product decomposes at a temperature above 300 ° C with decomposition residues.
Materials to avoid	Strong oxidizing agents that promote the decomposition of the product
Hazardous reactions	None known
Hazardous Decomposition Products	At ambient temperature not known

11. Toxicological

High Toxicity	Escaping gases and vapors can irritate your eyes, skin and nose. Vapors and mists of the product which are produced at high temperatures are irritating eyes and respiratory tract.
The first signs	On the skin: no irritation In the eyes: no irritation Hypersensitivity: None known
Additional information	According to our experience, the product is not hazardous to our health if our rules are adhered to handle.

12. Ecological

Bioaccumulation potential mobility	It has no specific bioaccumulation. Floats on water
Further informations	The product is not biologically degradable. Do not introduce into the environment. The product is not toxic, but small parts can afford physical effects on aquatic organism.

13. Disposal:

Recommendations	The material can be recycled according to the current regulations. The recycling has to occur through an authorized recycler. Do not discharge in drainage systems, streams, wells or environment in general. Incineration and disposal must be in accordance with EU directives, but also be carried out according to national and state-related laws. Check before reuse. Empty containers could (if they are not contaminated) be re-used or used either for internal materials.
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14. Transport information

Transport / Further information	The product is not dangerous according to national and international regulations for transport, road, rail, sea and air.
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15. Regulations

Authorizations	No substance included in Annex XIV was identified.
Use restrictions	No substance included in the Candidate List was identified.
Classification according to EU regulation	The substance has no obligation to classification according to the EU list and also all other available sources.
Other regulations, prohibitions and restrictions	All national and European regulations apply to this product.



16. Other Information

NOTICE: This Material Safety Data Sheet is based on data available at the time of the data-preparation with the aim of the right product for the environment, health and safety requirements described.

This data sheet should not be construed as a guarantee for the special quality of the product.

The company SKYMAX assumes no responsibility for changes made by third parties or improper handling of the product according to the previous description and also for the improper use of the product which was not predictable.

The buyer of the product must ensure that the information corresponding to its processing of the product. This sheet was written in compliance with the CEE regulation 91/155.